

PRODUCT SERIES:

B30 SERIES BMC

PRODUCT DESCRIPTION:

LOW PROFILE AUTOMOTIVE GRADE

Properties	Glass Content 20%		Glass Content 25%		Glass Content 30%	
	Imperial	SI	Imperial	SI	Imperial	SI
Impact Strength-Izod Notched Test Method: ASTM D-256	4.0 ft.lb./in.	213 J/m	6.0 ft.lb./in.	320 J/m	8.0 ft.lb./in.	427 J/m
Impact Strength-Izod Unnotched Test Method: ASTM D-4812	8.0 ft.lb./in.	427 J/m	10.0 ft.lb./in.	534 J/m	12.0 ft.lb./in.	640 J/m
Flexural Strength Test Method: ASTM D-790	10,000 psi	69 MPa	12,000 psi	83 MPa	14,000 psi	96 MPa
Tensile Strength Test Method: ASTM D-638	6,000 psi	41 MPa	7,000 psi	48 MPa	8,000 psi	55 MPa
Compressive Strength Test Method: ASTM D-695	18,000 psi	124 MPa	19,000 psi	131 MPa	21,000 psi	145 MPa
Water Absorption (24 Hrs @ 23C) Test Method: ASTM D-570	0.1 to 0.3%	0.1 to 0.3%	0.1 to 0.3%	0.1 to 0.3%	0.1 to 0.3%	0.1 to 0.3%
Barcol Hardness Test Method: ASTM D-2583	30 to 60	30 to 60	30 to 60	30 to 60	30 to 60	30 to 60
Heat Distortion Temp @ 264 psi Test Method: ASTM D-648	> 400 F	>204 C	> 400 F	>204 C	> 400 F	>204 C
Specific Gravity (+/- .03) Test Method: ASTM D-792	1.8 to 2.0	1.8 to 2.0	1.8 to 2.0	1.8 to 2.0	1.8 to 2.0	1.8 to 2.0
Shrinkage Test Method: ASTM D-955	0 to 0.1%	0 to 0.1%	0 to 0.1%	0 to 0.1%	0 to 0.1%	0 to 0.1%
Flammability (Average Burn Rate) Test Method: ASTM D-635	0.67 in./min.	1.70 cm/min.	0.67 in./min.	1.70 cm/min.	0.67 in./min.	1.70 cm/min.

The information on this sheet is a guide. The stated values reflect an average of several tests conducted on CI's goods. These values were obtained under ideal conditions and may not be replicated in any particular test, part, or application. Because the values achieved in actual parts depend considerably on part design, molding conditions, and testing methods, no guarantee is made or implied regarding values to be obtained in any specific test, part, or application. CI makes no warranty or representation as to the suitability of any of its goods for use in any application. CI relies on customer to conduct its own tests and judge for itself the suitability of CI's goods.

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